AMENDMENT NO. 2 JULY 2018
TO
IS 2061 : 1995 BICYCLES — FRONT FORKS — SPECIFICATION

(First Revision)

(*Page* 1, *clause* **5.1**) — Substitute the following clause for the existing:

'5.1 The stem and the two legs of the fork shall be fitted squarely through liners into the fork crown. The joint shall be made either by Tungsten Inert Gas (TIG) welding or Metal Inert Gas (MIG) welding or shall be properly brazed with solder conforming to Grade B of IS 2927 : 1975. The legs shall be symmetrical with the centre line of the stem. The axis of the hub shall be parallel and square. The threads shall be so formed as to facilitate easy fitting and replacement.'

(*Page* 2, Fig. 1, *form of thread*) — Substitute:

'EFFECTIVE DIA = $24.836^{\ 0}_{-0.117}$' for 'EFFECTIVE DIA = $24.582^{\ 0}_{-0.117}$ (existing).

(TED 16)

Publication Unit, BIS, New Delhi, India